A tkomatic

30400 Series

Bronze, Semi-direct Lift, Pressure 0 to 1500 psig (104 bar) Medium Pressure Valve, Configurable for a Variety of Fluid Applications



Features

- Semi-direct lift action for operation down to zero pressure differential
- Operation up to 1500 psig (104 bar)
- Media temperatures from –423° F to +500° F (-253° C to +260° C)
- Will handle fluids with viscosity up to 150 SUS
- Bronze valve material (naval M bronze)
- Suitable for use with wide variety of fluid including: air, gasses, liquids, hydraulic fluids, steam, cryogenic fluids, and fluids not harmful to bronze
- Heaviest duty and most rugged construction
- Optional seat materials of Teflon®, PCTFE, Buna N, Viton®, EPR, or metal (316 stainless steel pilot and/ or brass piston seat) depending on fluid type and pressure
- Body seal materials of Teflon®, Viton®, Buna N, or EPR

- Removable 316 stainless steel body inserts (stainless steel trim)
- Available in normally closed configuration from ¼" to 3" NPT ports
- Available in normally open configuration from ¼" to 1½" NPT ports
- British BSPT ports available
- Full ported valves
- Normally closed Cv from 2.7 to 71
- Normally open Cv from 2.7 to 21
- · Class H coils are standard
- Coil housings available in NEMA 1 (standard), NEMA 4 (waterproof), NEMA 7 (explosion-proof for hazardous locations), and combination NEMA 4 & 7
- Manual opening and throttling devices are available as options (requires aluminum piston on 2½" & 3")
- Valve position indicator option is available

Circle Seal Controls
2301 Wardlow Circle • P.O. Box 3300 • Corona, CA 92880
Phone (951) 270-6200 Fax (951) 270-6201
www.circlesealcontrols.com • am_sales@circlesealcontrols.com • ind_sales@circlesealcontrols.com



30400 Series

Operational Pressures (No minimum pressure differential)

Normally closed, ¼"– 1½"

1101111ally closed; /4 1/2										
GASES LIQUIDS TO 40 SUS		LIQUIDS OVER 40 SUS		STEAM						
	AC	DC	AC	DC	AC	DC	AC	DC		
	1500	1000	1500	1000	1500	1000	200	200		

Normally closed, 2"-3"

GASES		LIQUIDS TO 40 SUS		LIQUIDS O	VER 40 SUS	STEAM		
	AC	DC	AC	DC	AC	DC	AC	DC
	500	500	500	350	500	350	200	100

Normally open, 1/4" – 11/2"

GASES		LIQUIDS TO 40 SUS		LIQUIDS OVER 40 SUS		STEAM	
AC	DC	AC	DC	AC	DC	AC	DC
1500	1500	1500	1500	1500	1,250	200	200

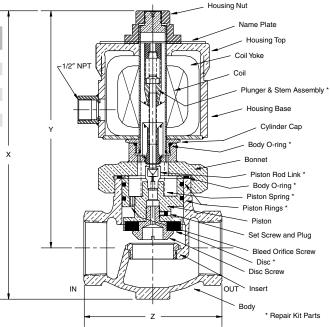
NOTE 1: Normally open valves are rated for intermittent duty only on 30000 Series valves and are not recommended for cryogenic service above 50 psig.

NOTE 2: Buna N, Viton® and EPR seats are limited to 500 psig (34.5 barg).

Dimensions, Shipping Weights, and Cv Flow Factors

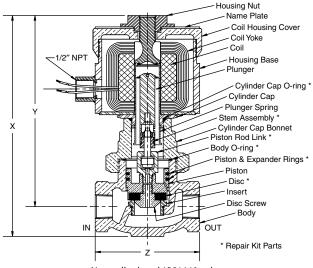
30400 Series Normally Open Bronze

CATALOG NUM. PREFIX	PIPE SIZE	MAIN SEAT ORIFICE	X	Y	Z	SHIPPING WEIGHT (lbs)	Cv
32400	1/4"	¾″	8%"	7¾″	211/16"	10	1.4
32410	¾″	¾″	8%″	7¾″	211/16"	10	2.7
32420	1/2"	1/2"	8¾″	713/16"	3″	10	3.5
32430	3/4″	1″	9%"	81/16"	4″	12	8.4
32440	1″	1″	9%"	81/16"	4″	12	9.5
32450	11⁄4″	11/2"	10½″	8%″	51/16"	26	19.5
32460	11/2"	11/2"	10½″	8%″	51/16"	26	21.0

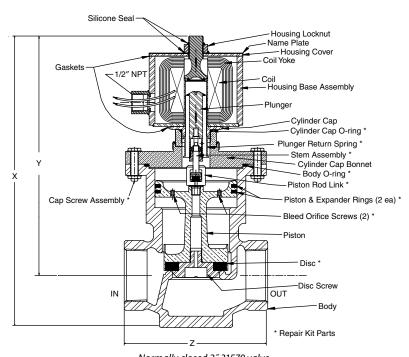


Normally open 11/2" 32460 valve, shown with explosion-proof NEMA 7 coil, housing and AC coil.

Dimensions, Shipping Weights, and Cv Flow Factors



Normally closed 1" 31440 valve, shown with explosion-proof NEMA 7 coil. Housing an AC coil, and a soft pilot seat.



Normally closed 2" 31570 valve, shown with NEMA 4 coil. Housing an AC coil, and a soft pilot seat.

30400 Series Normally Closed Bronze

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PIPE SIZE	MAIN SEAT ORIFICE	X	Y	Z	SHIPPING WEIGHT (Ibs)	Cv	
1/4″	%″	7%″	7″	211/16"	10	1.4	
¾″	¾″	7%″	7″	211/16"	10	2.7	
1/2"	1/2"	8″	71/16"	3″	10	3.5	
3/4″	1″	8%″	7%″	4″	12	8.4	
1″	1″	8%"	7%″	4″	12	9.5	
11⁄4″	11/2″	10%"	81⁄4″	51/16"	26	19.5	
11/2"	11/2"	10%"	81⁄4"	51/16"	26	21.0	
2″	2″	13¾6″	105/16″	6%"	38	43.0	
21/2"	3″	14¼″	10%″	81/2"	76	63.0	
3″	3″	14¼″	10%"	81/2"	76	71.0	
	1/4" 3/8" 1/2" 3/4" 1" 11/4" 11/2" 2" 21/2"	PIPE SIZE ORIFICE ¼" ¾" ¾" ¾" ½" ½" ¾" 1" 1" 1" 1½" 1½" 1½" 1½" 2" 2" 2½" 3"	PIPE SIZE ORIFICE X ¼" ¾" 7%" ¾" 7%" 7%" ½" ½" 8" ¾" 1" 8%" 1" 1" 8%" 1¼" 1½" 10%" 1½" 10%" 12" 2" 2" 13%6" 2½" 3" 14¼"	PIPE SIZE ORIFICE X Y ¼" ¾" 7%" 7" ¾" ¾" 7%" 7" ½" ½" 8" 7%" ¾" 1" 8%" 7%" 1" 1" 8%" 7%" 1¼" 1½" 10%" 8¼" 1½" 1½" 10%" 8¼" 2" 2" 13%" 10%" 2½" 3" 14¼" 10%"	PIPE SIZE ORIFICE X Y Z ¼" ¾" 7%" 7" 2½"6" ¾" ½" 7%" 7" 2½"6" ½" ½" 8" 7½" 3" ¾" 1" 8%" 7¾" 4" 1" 1" 8%" 7¾" 4" 1¼" 1½" 10½" 8¼" 5¼6" 1½" 1½" 10½" 8¼" 5¼6" 2" 2" 13¾6" 10¾6" 6½" 2½" 3" 14¼" 10¾" 8½"	PIPE SIZE ORIFICE X Y Z WEIGHT (lbs) ¼" ¾" 7%" 7" 2½%" 10 ¾" ¾" 7%" ½½%" 10 ½" ½" 8" 7½6" 3" 10 ¾" 1" 8½" 7½" 4" 12 1" 1" 8½" 7½" 4" 12 1¼" 1½" 10½" 8¼" 5½6" 26 1½" 1½" 10½" 8¼" 5½6" 26 2" 2" 13¾6" 10%6" 6½" 38 2½" 3" 14¼" 10¾" 8½" 76	

30400 Series

How to Order

